

BEND TABLE			
BEND ID	BEND DIRECTION	BEND ANGLE	BEND RADIUS
1	DOWN	90.01	.034
2	DOWN	90.01	.034
3	DOWN	90.01	.034
4	DOWN	90	.034
5	DOWN	90	.034
6	DOWN	90	.034
7	DOWN	90	.034
8	DOWN	90.01	.034

